HARVEST MACHINERY
Customized Packaging

28 years
1998-2026
RELIABLE

HARVEST MACHINERY
Customized Packaging

上海久丰食品机械有限公司

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上海久丰食品机械有限公司
SHANGHAI HARVEST FOOD MACHINERY CO., LTD

Catalogue

目录

About Us
关于我们

1998
创立时间

先进水平
自动化食品包装设备

品质至上、服务先行
秉持理念

上海久丰食品机械有限公司的发展渊源可追溯至1997年，通州恒益机械厂的创立，为企业后续发展奠定了坚实基础。1998年，上海久丰食品机械有限公司正式成立，开启了专业化、规模化的发展征程。历经二十余年深耕，公司已形成"上海主运营、南通集研产"的战略布局，凭借科学的分工协作，为业务拓展提供强大支撑。

自成立以来，公司始终秉持"定制化服务"的核心理念，聚焦客户个性化需求，打造适配不同行业的高品质包装设备。产品矩阵丰富多元，广泛覆盖巧克力、糖果等休闲食品领域，茶叶等农产品深加工领域，肉干等肉制品领域，药丸等医药领域，以及肥皂、酒精块等日用品领域，全方位满足多行业的包装生产需求。

公司高度重视产品品质与技术规范，凭借严苛的质量管控体系和领先的研发实力，顺利通过CE、ROHS、ISO9001等多项国际及国内权威认证。这不仅是对产品安全性、可靠性的有力保障，更彰显了公司接轨国际标准、践行高品质发展的坚定决心，为企业赢得了国内外客户的广泛信赖和高度认可。

Founded in 1998, Shanghai Harvest Food Machinery Co., Ltd. traces its roots to Tong Zhou Hengyi Machinery Factory(established in 1997), which laid its solid foundation. After over two decades of dedicated development, the company has built a strategic layout featuring "Shanghai as the operation hub and Nantong as the R&D & manufacturing base", enabling robust business expansion through scientific collaboration.

Guided by the core principle of "customized packaging", Harvest Machinery focuses on addressing clients' unique needs, delivering high-quality packaging equipment tailored to diverse sectors. Its extensive product range covers leisure foods (chocolate, candies), deep-processed agricultural products (tea), meat products (dried meat), pharmaceuticals (pills), and daily necessities (soap, alcohol blocks), fully meeting packaging requirements across industries.

Prioritizing quality and technical standards, Harvest has attained international and domestic certifications including CE, ROHS, and ISO, thanks to its stringent quality control system and leading R&D capabilities. These certifications not only ensure product safety and reliability but also reflect the company's commitment to international standards and high-quality development—earning it wide trust from clients worldwide.

以**客户需求**为导向
自动化定制包装设备的服务商；

Customer-Demand Oriented
Service Provider of Customized Automated Packaging Equipment

Certificates

资质证书

定制精专
革新致远

Precision in Customization
Innovation for Excellence

SC - 280
巧克力顶扭扎带包装机

配置与性能特点 Configuration and Performance Features

广泛适用

适用于底部为平底或圆形的的巧克力、糖果、茶叶等产品的理料与包装。

精美包装

采用顶部扭结冷封工艺,搭配不干胶飘带装饰,封口牢固不松脱,外观美观大方。

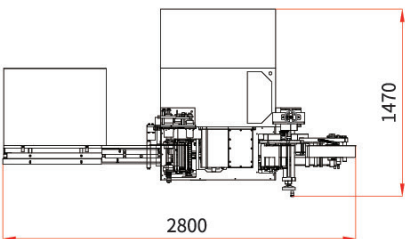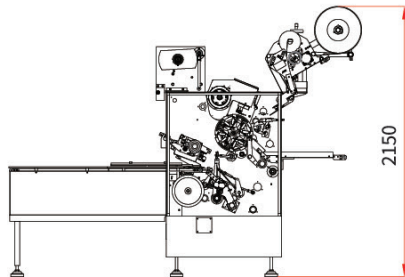**高效稳定**

采用精密的高速凸轮传动机构与优化的机械结构,有效提升生产效率,保障运行稳定。

智能精准

配备松下伺服系统、PLC及多工位传感器,实现纸张自动修正、无料停送、高速送标与标签精准定位,大幅提高成品率。

便捷操作

配备松下触摸屏,支持多国语言与参数直设;模块化配方功能可快速切换多产品包装参数,操作便捷高效。

安全保障

搭载异常自动报警机制,既升级安全防护,又简化维护流程,兼顾可靠性与易用性。

Versatile Adaptability — Suitable for sorting and packaging products like chocolates, candies, and tea with flat or round bottoms.

Stylish Packaging — Adopts top twist-knot and cold-sealing technology with self-adhesive ribbon decoration, ensuring firm and non-loose sealing, and an elegant appearance.

High Efficiency and Stability — Equipped with precision high-speed cam drive mechanism and optimized mechanical structure, effectively improving production efficiency and ensuring stable operation.

Intelligent & Accurate — Equipped with Panasonic servo system, PLC and multi-station sensors, it enables automatic paper correction, no-material no-feed, high-speed label feeding and precise label positioning, with precise control over all details of the packaging process.

Easy Operation — Equipped with Panasonic touch screen, supporting multi-language and direct parameter setting; modular formula function enables quick switching of packaging parameters for multiple products, ensuring convenient and efficient operation.

Safety Guarantee — Built-in abnormal automatic alarm mechanism, upgrading safety protection, simplifying maintenance processes, and balancing reliability and usability.
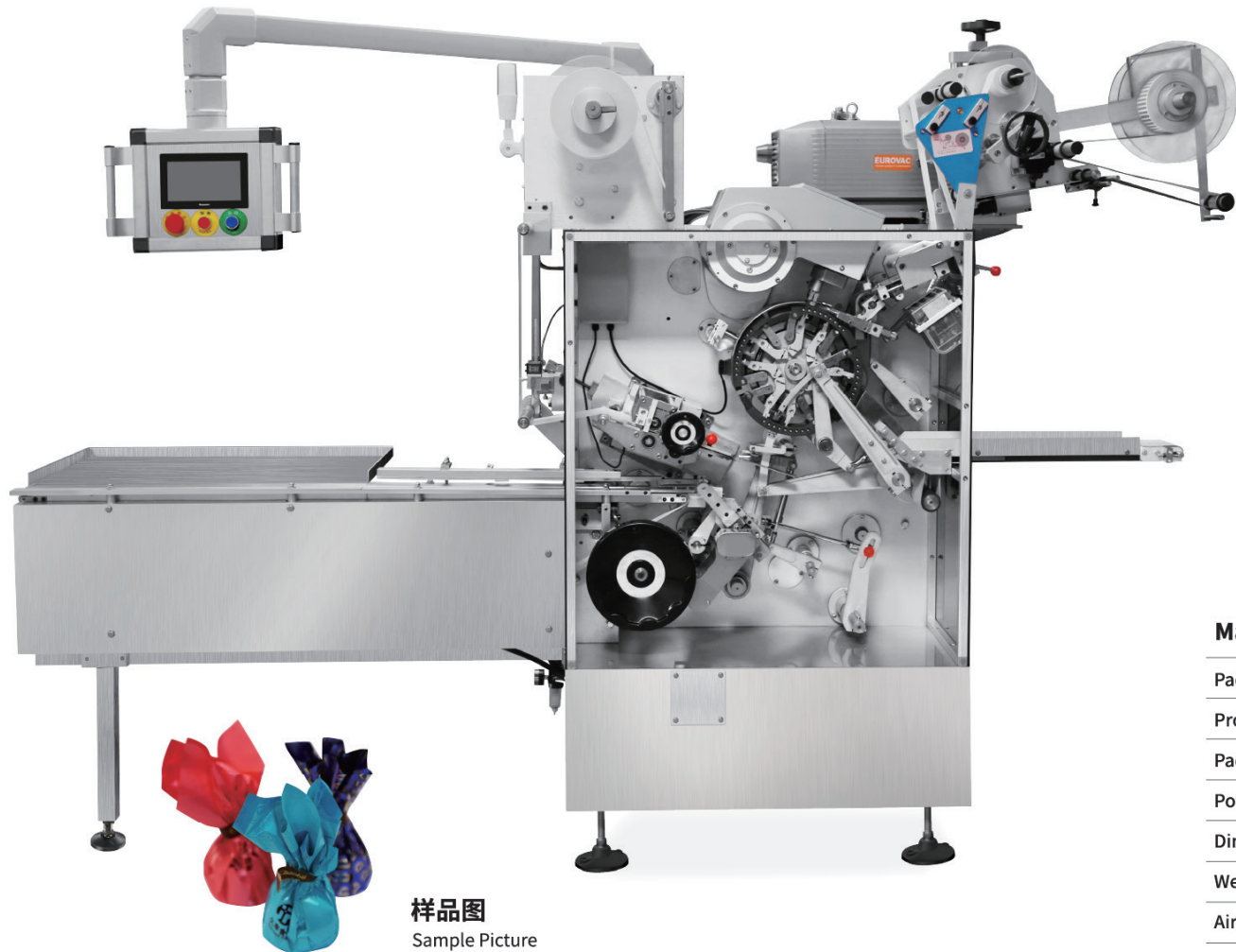
主要技术参数

包装速度	130 - 180 颗 / 分钟
产品尺寸	底部直径 φ15 - φ35mm,高度 35mm;(球直径不超 35mm)
包装材料	冷封膜、OPP 膜、复合膜等
功率 / 电压	5Kw/380V/3P
外形尺寸	2800X1470X2150mm(长 x 宽 x 高)
重量	1500kg
气源	0.6MPa

Main Technical Parameters

Packing Speed	130 - 180 pcs/min
Product Size	Bottom dia. φ15 - φ35mm, h 35mm; (ball dia. ≤ 35mm)
Packing Material	Cold - seal film, OPP film, composite film, etc.
Power/Voltage	5Kw/380V/3P
Dimensions	2800×1470×2150mm (L×W×H)
Weight	1500kg
Air Pressure	0.6MPa

样品图
Sample Picture

SC - 400DN
全自动顶扭包装机

SC - 400DN
AUTOMATIC TOP-TWIST
PACKAGING MACHINE

配置与性能特点 Configuration and Performance Features

广泛适用

底部为平底或圆形的的巧克力、糖果、茶叶等产品的理料与包装。

高效稳效

采用精密的高速凸轮传动机构与优化的机械结构，有效提升生产效率，保障运行稳定。

智能精准

搭载松下伺服、PLC及多工位传感器，支持双层供纸、自动校纸、无料停送，精准把控包装全流程细节。

自动供料

高速理料机可对接浇注或分料设备，实现全自动供料。

操作便捷

配备松下触摸屏，支持多国语言与参数直设，操作简便。

安全可靠

搭载异常自动报警机制，既升级安全防护，又简化维护流程，兼顾可靠性与易用性。

样品图
Sample Picture

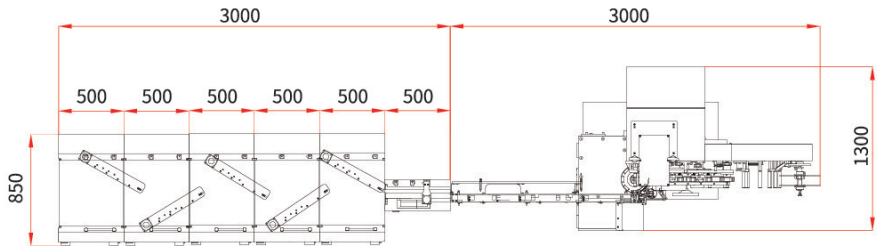|	
Versatile Adaptability	Suitable for sorting and packaging products like chocolates, candies, and tea with flat or round bottoms.
High Efficiency and Stability	Equipped with a precision high-speed cam drive mechanism and optimized mechanical structure, effectively boosting production efficiency and ensuring stable operation.
Intelligent & Accurate	Integrated with Panasonic servo system, PLC and multi-station sensors, it enables double-layer paper feeding, automatic paper correction, and no-material no-feed function, precisely controlling all details of the packaging process.
Easy Operation	Comes with a Panasonic touch screen, supporting multi-language display and direct parameter setting for simple operation.
Automatic Feeding	The high-speed sorting machine can connect with pouring or distributing equipment to realize fully automatic feeding.
Safety & Reliable	Built-in abnormal automatic alarm mechanism, upgrading safety protection, simplifying maintenance processes, and balancing reliability and usability.

主要技术参数

包装速度	200 - 280 粒 / 分钟
产品尺寸	(15~55)×(15~35)×(10~25) mm (长 × 宽 × 厚)
包装材料	PET 扭结包装膜 (外径≤310mm, 芯径 73 - 75mm)
包装机尺寸	3000×1300×1800mm
理料机尺寸	3000×850×800mm
包装机重量	1600kg
理料机重量	700kg
功率 / 电压	5.5Kw/380V/3P
压缩气压	0.6MPa

Main Technical Parameters

Packing Speed	200 - 280 pcs/min
Product Size	(15 - 55)×(15 - 35)×(10 - 25)mm (L×W×T)
Packing Material	PET twist - wrapping film (max outer dia. 310mm, inner dia. 73 - 75mm)
Packaging Machine Size	3000×1300×1800mm (L×W×H)
Feeder Size	3000×850×800mm (L×W×H)
Weight	1600kg
Feeder Weight	700kg
Power/Voltage	5.5kW/380V/3 - phase
Compressed Air Pressure	0.6MPa

久丰机械

SC-400
全自动折叠包装机
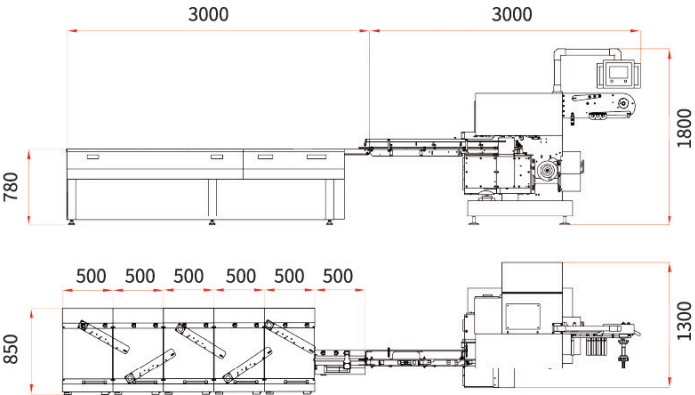
SC-400
AUTOMATIC FOLDING
PACKAGING MACHINE

配置与性能特点 Configuration and Performance Features

应用广泛
方形、梯形的巧克力、糖果、茶叶等产品，采用折叠式、信封式的包装，支持点胶或热封封口工艺，包装紧密规整，折角清晰美观。

操作便捷
配备松下触摸屏，支持多国语言与参数直设，人机交互体验优良，操作简单易懂。

高效稳定
采用精密凸轮传动机构与合理化机械设计，有效提升生产速度，保障设备长期稳定运行，兼顾效率与可靠性。

自动供料
搭载高速理料机，可无缝对接浇注或分料设备，实现全流程自动化供料，减少人工干预。

智能精准
配备松下伺服系统、PLC及多工位传感器，实现双层供纸、纸张自动校正、无料停送等功能，精准把控包装全流程细节。

功能拓展
支持选配打码、贴标设备，可集成自动打码、贴标功能，满足多样化包装需求。

安全可靠
内置异常自动报警机制，可及时响应设备故障，维护流程简便，兼顾使用安全与运维效率。

Versatile Adaptability	Suitable for square, trapezoidal chocolates, candies, tea and other products. Adopts folding/envelope-style packaging with gluing or heat-sealing process, ensuring tight, neat packaging and sharp, clean, folded corners.
High Efficiency & Stability	Equipped with precision cam drive and optimized mechanical design, it boosts production speed, ensures long-term stable operation, and balances efficiency with reliability.
Intelligent & Accurate	Integrated with Panasonic servo system, PLC and multi-station sensors, it enables double-layer paper feeding, automatic paper correction, and no-material no-feed function, precisely controlling all details of the packaging process.
Easy Operation	Features a Panasonic touchscreen with multi-language support and direct parameter setting. Boasts excellent HMI and simple, intuitive operation.
Automatic Feeding	Equipped with a high-speed product sorter, it seamlessly connects to casting or dispensing equipment for fully automated feeding, reducing manual intervention.
Function Expansion	Optional coding and labeling machines can be added to integrate automatic coding and labeling functions, meeting diverse packaging needs.
Safe & Reliable	Built-in abnormal automatic alarm mechanism, upgrading safety protection, simplifying maintenance processes, and balancing reliability and usability.

主要技术参数

包装速度	约 260-300 粒 / 分钟
产品尺寸	(20 - 90)×(15 - 35)×(4 - 25) mm (长 × 宽 × 厚)
包装材料	复合纸、胶纸、镀铝膜
功率 / 电压	10.2Kw/380V/3P
包装机尺寸	3000×1300×1800mm (长 × 宽 × 高)
理料机尺寸	3000×850×780mm (长 × 宽 × 高)
包装机重量	1600kg
理料机重量	700kg
气源	0.6MPa

Main Technical Parameters

Packaging Speed	Around 260-300 pcs/min
Product Size	(20 - 90)×(15 - 35)×(4 - 25)mm (L×W×T)
Packaging Material	Composite paper, adhesive paper, aluminized film
Power/Voltage	10.2kW/380V/3 - phase
Packaging Machine Size	3000×1300×1800mm (L×W×H)
Material Handling Machine Size	3000×850×780mm (L×W×H)
Packaging Machine Weight	1600kg
Material Handling Machine Weight	700kg
Air Source	0.6MPa

样品图
Sample Picture

3000   3000
1800
780

500 500 500 500 500 500
850
1300

SC-400B
全自动异形刷包包装机

配置与性能特点 Configuration and Performance Features

适用广泛
半球、爱心、多边形等平底异形的巧克力、糖果、茶叶等产品,独立包装,贴合紧密,样式多样。

高效稳定
采用精密凸轮传动机构与合理化机械设计,有效提升生产速度,保障设备长期稳定运行,兼顾效率与可靠性。

智能精准
配备松下伺服系统、PLC及多工位传感器,实现双层供纸、纸张自动校正、无料停送等功能,精准把控包装全流程细节。

安全可靠
内置异常自动报警机制,可及时响应设备故障,维护流程简便,兼顾使用安全与运维效率。

操作便捷
配备松下触摸屏,支持多国语言与参数直设,人机交互体验优良,操作简单易懂。

自动供料
搭载高速理料机,可无缝对接浇注或分料设备,实现全流程自动化供料,减少人工干预。

功能拓展
支持选配打码、贴标设备,可集成自动打码、贴标功能,满足多样化包装需求。

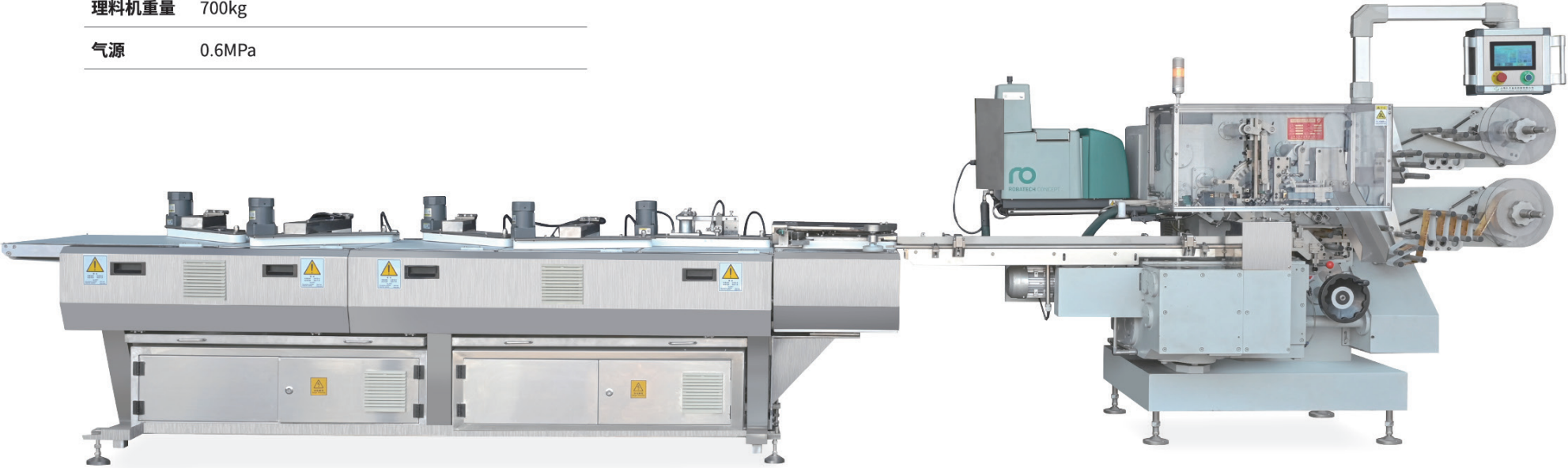|	
Versatile Adaptability	Suitable for fancy flat bottom products such as hemispherical, heart and polygonal chocolates, candies and tea. Enables individual packaging with a tight fit and shining styles.
High Efficiency & Stability	Equipped with precision cam drive and optimized mechanical design, it boosts production speed, ensures long-term stable operation, and balances efficiency with reliability.
Intelligent & Accurate	Integrated with Panasonic servo system, PLC and multi-station sensors, it enables double-layer paper feeding, automatic paper correction, and no-material no-feed function, precisely controlling all details of the packaging process.
Easy Operation	Features a Panasonic touchscreen with multi-language support and direct parameter setting. Boasts excellent HMI and simple, intuitive operation.
Automatic Feeding	Equipped with a high-speed product sorter, it seamlessly connects to casting or dispensing equipment for fully automated feeding, reducing manual intervention.
Function Expansion	Optional coding and labeling machines can be added to integrate automatic coding and labeling functions, meeting diverse packaging needs.
Safe & Reliable	Built-in abnormal automatic alarm mechanism, upgrading safety protection, simplifying maintenance processes, and balancing reliability and usability.

主要技术参数

包装速度	280 - 300 粒 / 分钟
产品尺寸	(10 - 80)×(4 - 45)×(4 - 35) mm (长 × 宽 × 厚)
包装材料	0.01 - 0.012mm 铝箔纸
功率 / 电压	10.2Kw/380V/3P
包装机尺寸	3000×1300×1800mm (长 × 宽 × 高)
理料机尺寸	3000×850×780mm (长 × 宽 × 高)
包装机重量	1600kg
理料机重量	700kg
气源	0.6MPa

Main Technical Parameters

Packaging Speed	280 - 300 pcs/min
Product Size	(10 - 80)×(4 - 45)×(4 - 35)mm (L×W×T)
Packaging Material	0.01 - 0.012mm aluminum foil
Power/Voltage	10.2kW/380V/3 - phase
Packaging Machine Size	3000×1300×1800mm (L×W×H)
Material Handling Machine Size	3000×850×780mm (L×W×H)
Packaging Machine Weight	1600kg
Material Handling Machine Weigh	700kg
Air Source	0.6MPa

样品图
Sample Picture

SC - 400JS
全自动金莎包装机

配置与性能特点 Configuration and Performance Features

广泛适用
可自动处理并包装金莎巧克力球、粗糙茶叶球等，包装精美立体。

高效稳定
采用精密凸轮传动机构与合理化机械设计，有效提升生产速度，保障设备长期稳定运行，兼顾效率与可靠性。

智能精准
配备松下伺服系统、PLC 及多工位传感器，实现双层纸供纸、纸张自动校正、无料停送等功能，精准把控包装全流程细节。

安全可靠
内置异常自动报警机制，可及时响应设备故障，维护流程简便，兼顾使用安全与运维效率。

操作便捷
配备松下触摸屏，支持多国语言与参数直设，人机交互体验优良，操作简单易懂。

自动供料
搭载高速理料机，可无缝对接浇注或分料设备，实现全流程自动化供料，减少人工干预。

功能拓展
支持选配打码、贴标设备，可集成自动打码、贴标功能，满足多样化包装需求。

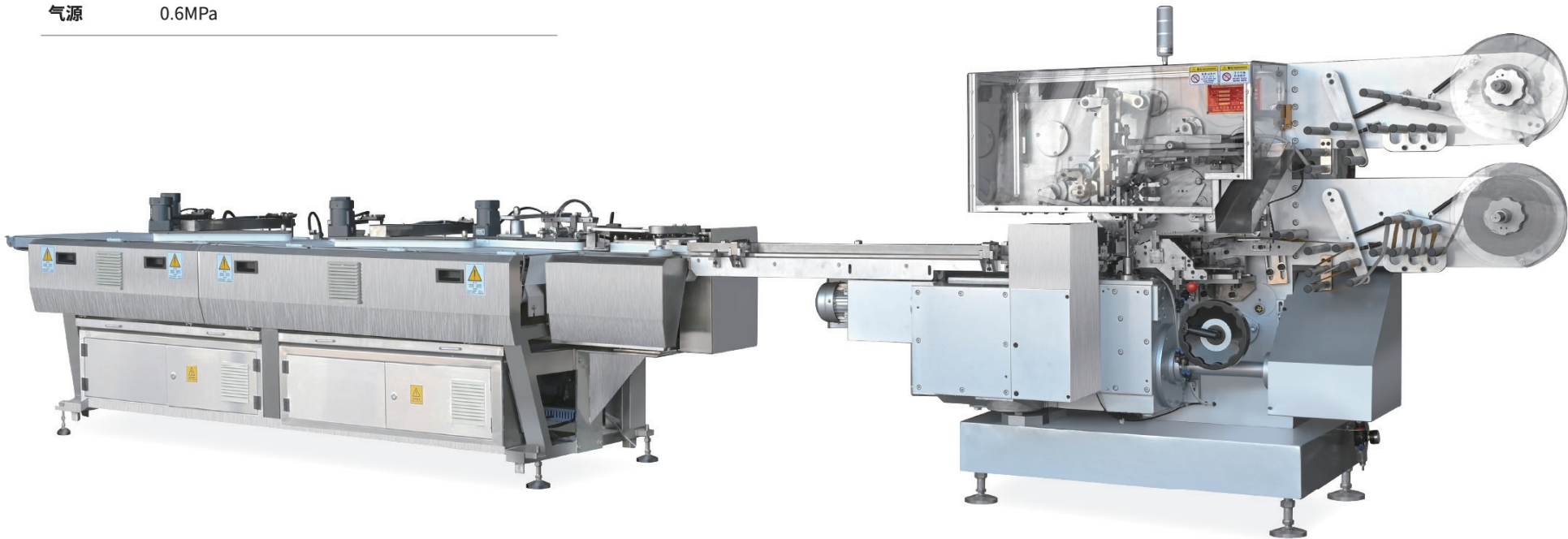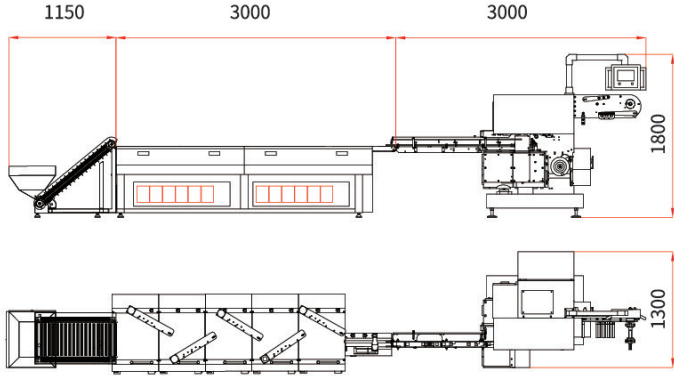|	
Versatile Adaptability	Suitable for sorting and packaging products like Ferrero Rocher chocolate balls and coarse tea balls, delivering exquisite, 3D-styled packaging.
High Efficiency and Stability	Equipped with a precision high-speed cam drive mechanism and optimized mechanical structure, effectively boosting production efficiency and ensuring stable operation.
Smart & Precise	Integrated with Panasonic servo system, PLC and multi-station sensors, it supports double-layer paper feeding, automatic paper correction and no-material stop, achieving a high yield rate.
Easy Operation	Comes with a Panasonic touch screen, supporting multi-language display and direct parameter setting for simple operation.
Automatic Feeding	The high-speed sorting machine can connect with pouring or distributing equipment to realize fully automatic feeding.
Safety & Reliable	Built-in abnormal automatic alarm mechanism, upgrading safety protection, simplifying maintenance processes, and balancing reliability and usability.

主要技术参数

包装速度	260 - 300 粒 / 分钟
产品尺寸	φ15~φ32mm（球直径）
包装材料	0.012 - 0.015mm 铝箔纸
功率 / 电压	10.2Kw/380V/3P
包装机尺寸	3000X1300X1800mm（长 x 宽 x 高）
理料机尺寸	4150X850X780mm（长 x 宽 x 高）
包装机重量	1600kg
理料机重量	700kg
气源	0.6MPa

Main Technical Parameters

Packing Speed	260 - 300 pcs/min
Product Size	φ15 - φ32mm (sphere)
Packing Material	0.012 - 0.015mm aluminum foil
Power/Voltage	10.2kW/380V/3 - phase
Packaging Machine Size	3000×1300×1800mm (L×W×H)
Feeder Size	4150×850×780mm (L×W×H)
Packaging Machine Weight	1600kg
Feeder Weight	700kg
Air Source	0.6MPa

样品图
Sample Picture

1150　3000　3000
1800
1300

SC - 400Q
铅笔巧克力包装机

SC – 400Q
PENCIL CHOCOLATE
PACKAGING MACHINE

配置与性能特点 Configuration and Performance Features

适配精准

适用于铅笔形,蜡笔形,长圆柱形的巧克力及糖果。

高效稳定

采用精密凸轮传动机构与合理化机械设计,有效提升生产速度,保障设备长期稳定运行,兼顾效率与可靠性。

智能精准

配备松下伺服系统、PLC及多工位传感器,实现双层供纸、纸张自动校正、无料停送等功能,精准把控包装全流程细节。

安全可靠

内置异常自动报警机制,可及时响应设备故障,维护流程简便,兼顾使用安全与运维效率。

操作便捷

配备松下触摸屏,支持多国语言与参数直设,人机交互体验优良,操作简单易懂。

自动供料

搭载高速理料机,可无缝对接浇注或分料设备,实现全流程自动化供料,减少人工干预。

功能拓展

支持选配打码、贴标设备,可集成自动打码、贴标功能,满足多样化包装需求。

Specialized Fit	Suitable for sorting and packaging products like pencil, crayon, and long cylindrical chocolates and candies.
High Efficiency and Stability	Equipped with a precision high-speed cam drive mechanism and optimized mechanical structure, effectively boosting production efficiency and ensuring stable operation.
Smart & Precise	Integrated with Panasonic servo system, PLC and multi-station sensors, it enables double-layer paper feeding, automatic paper correction, and no-material no-feed function, precisely controlling all details of the packaging process.
Easy Operation	Comes with a Panasonic touch screen, supporting multi-language display and direct parameter setting for simple operation.
Automatic Feeding	The high-speed sorting machine can connect with pouring or distributing equipment to realize fully automatic feeding.
Function Expansion	Optional coding and labeling machines can be added to integrate automatic coding and labeling functions, meeting diverse packaging needs.
Safety & Reliable	Built-in abnormal automatic alarm mechanism, upgrading safety protection, simplifying maintenance processes, and balancing reliability and usability.

样品图
Sample Picture
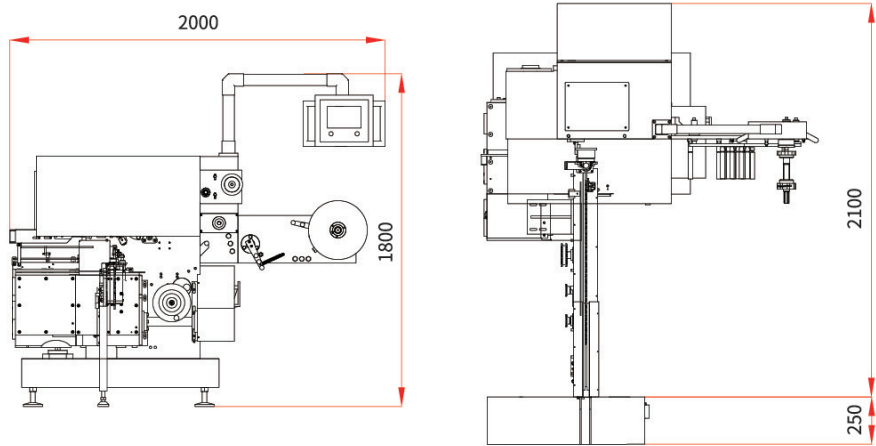
主要技术参数

包装速度	140 - 180 粒 / 分钟
产品尺寸	(8 - 25)×(10 - 100)mm(直径×长)
包装材料	0.01 - 0.012mm 铝箔纸
功率 / 电压	10.2Kw/380V/3P
包装机尺寸	2350×2000×1800mm(长×宽×高)
包装机重量	1600kg
理料机重量	700kg
气源	0.6MPa

Main Technical Parameters

Packaging Speed	140 - 180 pcs/min
Product Size	(8-25)×(10-100) mm (diameter × length)
Packaging Material	0.01 - 0.012mm aluminum foil
Power/Voltage	10.2kW/380V/3 - phase
Packaging Machine Size	2350×2000×1800mm mm (L×W×H)
Packaging Machine Weight	1600kg
Material Handling Machine Weight	700kg
Air Source	0.6MPa

2000

1800

2100

250

SC-400M
玫瑰花形巧克力包装机

配置与性能特点 Configuration and Performance Features

适配精准
包装玫瑰花形、钟形等立体异形产品,独立包装,贴合紧密,造型精美。

高效稳定
采用精密凸轮传动机构与合理化机械设计,有效提升生产速度,保障设备长期稳定运行,兼顾效率与可靠性。

智能精准
配备松下伺服系统、PLC及多工位传感器,实现双层供纸、纸张自动校正、无料停送等功能,精准把控包装全流程细节。

安全可靠
内置异常自动报警机制,可及时响应设备故障,维护流程简便,兼顾使用安全与运维效率。

操作便捷
配备松下触摸屏,支持多国语言与参数直设,人机交互体验优良,操作简单易懂。

自动供料
搭载高速理料机,可无缝对接浇注或分料设备,实现全流程自动化供料,减少人工干预。

功能拓展
支持选配打码、贴标设备,可集成自动打码、贴标功能,满足多样化包装需求。

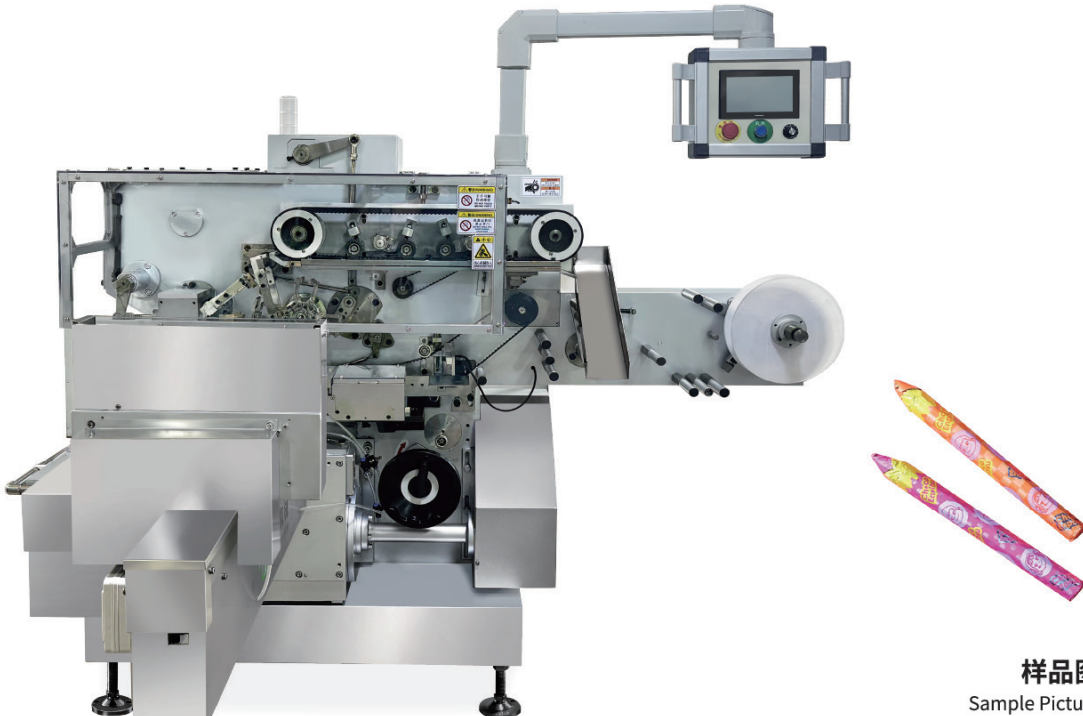|	
Specialized Fit	Suitable for sorting and packaging 3D-shaped products like rose-shaped and bell-shaped items. Enables individual packaging with a tight fit and exquisite finish.
High Efficiency and Stability	Equipped with a precision high-speed cam drive mechanism and optimized mechanical structure, effectively boosting production efficiency and ensuring stable operation.
Smart & Precise	Integrated with Panasonic servo system, PLC and multi-station sensors, it enables double-layer paper feeding, automatic paper correction, and no-material no-feed function, precisely controlling all details of the packaging process.
Easy Operation	Comes with a Panasonic touch screen, supporting multi-language display and direct parameter setting for simple operation.
Automatic Feeding	The high-speed sorting machine can connect with pouring or distributing equipment to realize fully automatic feeding.
Function Expansion	Optional coding and labeling machines can be added to integrate automatic coding and labeling functions, meeting diverse packaging needs.
Safety & Reliable	Built-in abnormal automatic alarm mechanism, upgrading safety protection, simplifying maintenance processes, and balancing reliability and usability.

主要技术参数

包装速度	60- 150粒 / 分钟
产品尺寸	(10 - 65)×(4 - 45)×(4 - 35) mm (长 × 宽 × 厚)
包装材料	0.01 - 0.012mm 铝箔纸
功率 / 电压	3.5Kw/380V/3P
包装机尺寸	2500×1300×1800mm (长 × 宽 × 高)
包装机重量	1600kg
气源	0.6MPa

Main Technical Parameters

Packaging Speed	60- 150 pcs/min
Product Size	(10 - 65)×(4 - 45)×(4 - 35)mm (L×W×T)
Packaging Material	0.01 - 0.012mm aluminum foil
Power/Voltage	3.5kW/380V/3 - phase
Packaging Machine Size	2500×1300×1800mm (L×W×H)
Packaging Machine Weight	1600kg
Air Source	0.6MPa

样品图
Sample Picture
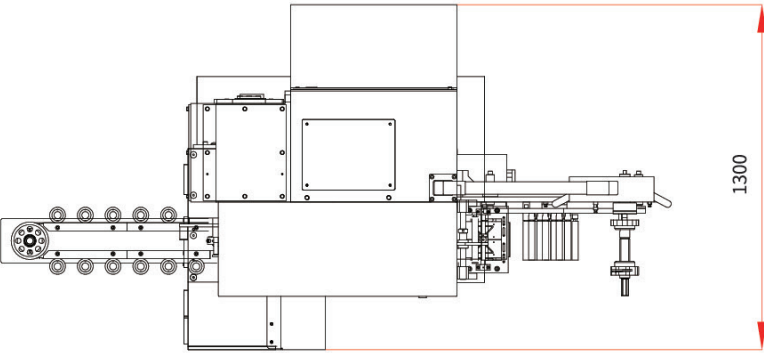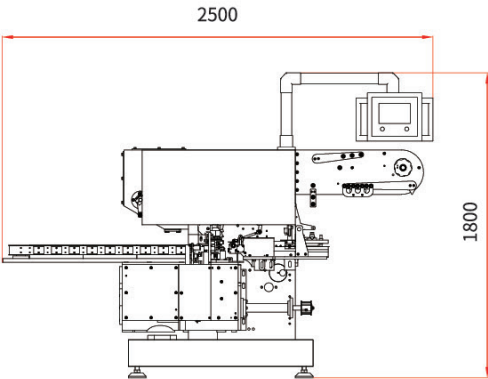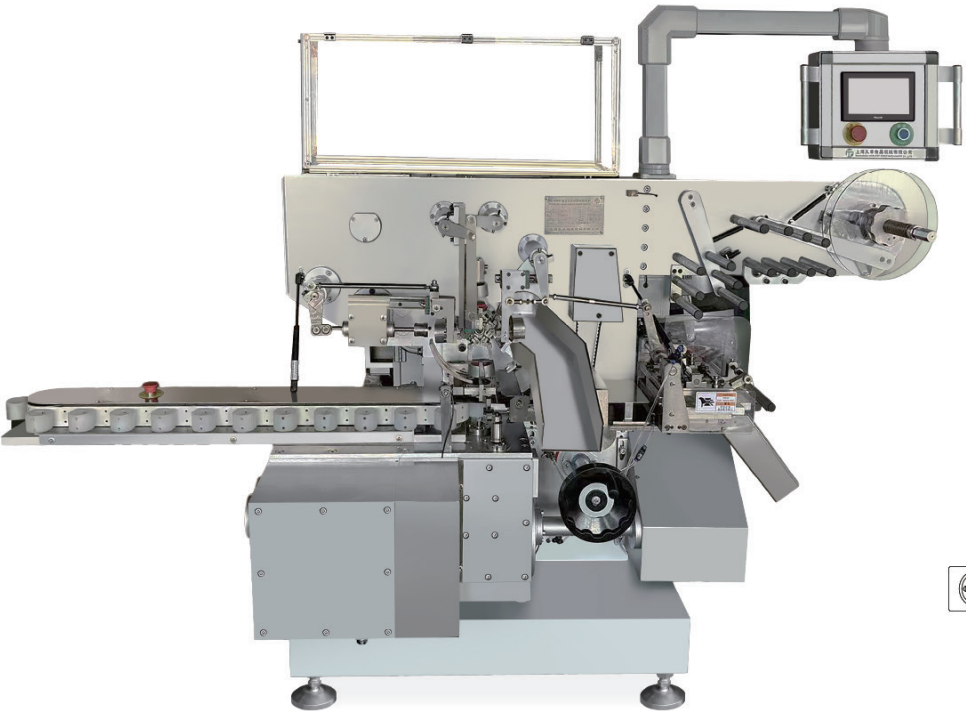
SC - 2018A
球形和蛋形包装机

SC - 2018A
SPHERICAL AND EGG-SHAPED
PACKAGING MACHINE

配置与性能特点 Configuration and Performance Features

广泛适用
球形、橄榄形、蛋形、花生形、圆柱形等巧克力糖果的自动理料及包装。

高效稳定
采用精密凸轮传动机构与合理化机械设计,有效提升生产速度,保障设备长期稳定运行,兼顾效率与可靠性。

智能精准
配备松下伺服系统、PLC及多工位传感器,实现纸张自动修正、无料停送、高速送标与标签精准定位,精准把控包装全流程细节。

操作便捷
配备松下触摸屏,支持多国语言与参数直设,人机交互体验优良,操作简单易懂。

裹包升级
改良裹包机构,使纸张贴合好、包装优且省纸。

安全可靠
内置异常自动报警机制,可及时响应设备故障,维护流程简便,兼顾使用安全与运维效率。

样品图
Sample Picture

|	
Versatile Adaptability	Automatically sorts and packages various chocolate candies, like spherical, olive, egg, peanut, and cylindrical.
High Efficiency and Stability	Equipped with a precision high-speed cam drive mechanism and optimized mechanical structure, effectively boosting production efficiency and ensuring stable operation.
Intelligent & Accurate	Equipped with Panasonic servo system, PLC and multi-station sensors, it enables automatic paper correction, no-material no-feed, high-speed label feeding and precise label positioning, precisely controlling all details of the packaging process.
Easy Operation	Comes with a Panasonic touch screen, supporting multi-language display and direct parameter setting for simple operation.
Stylish Pack	Upgraded wrapping mechanism ensures excellent paper fit, superior packaging, and paper savings.
Safety & Reliable	Built-in abnormal automatic alarm mechanism, upgrading safety protection, simplifying maintenance processes, and balancing reliability and usability.

主要技术参数

包装速度	380-400颗粒/分钟
产品尺寸	φ8~φ35mm（球直径），蛋形长端不超过35mm
包装材料	0.01-0.012mm铝箔纸
功率／电压	3Kw/380V/3P
外形尺寸	3050X2250X1750mm(长x宽x高)含振动式下料斗
重量	1400kg
气源	0.6MPa

Main Technical Parameters

Packing Speed	380 - 400 pcs/min
Product Size	φ8 - φ35mm (sphere), egg long side ≤ 35mm
Packing Material	0.01 - 0.012mm aluminum foil
Power/Voltage	3Kw/380V/3P
Dimensions	3050X2250X1750mm (LxWxH) with hopper
Weight	1400kg
Air Pressure	0.6MPa

SC - 2018B
奇趣蛋巧克力包装机

配置与性能特点 Configuration and Performance Features

适配精准
适用于大尺寸、空心球和蛋形巧克力糖果(如奇趣蛋等)的理料与包装。

高效稳定
采用精密凸轮传动机构与合理化机械设计,有效提升生产速度,保障设备长期稳定运行,兼顾效率与可靠性。

智能精准
配备松下伺服系统、PLC 及多工位传感器,实现纸张自动修正、无料停送、高速送标与标签精准定位,精准把控包装全流程细节。
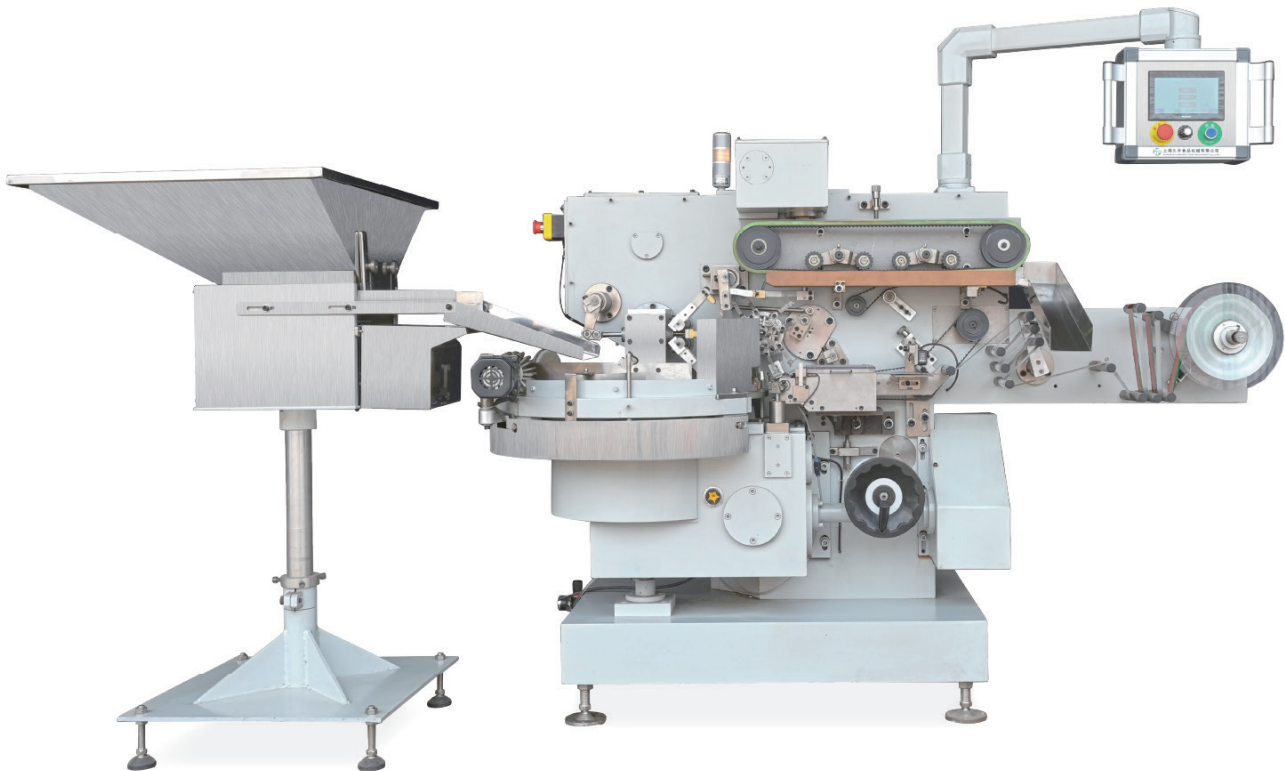
操作便捷
配备松下触摸屏,支持多国语言与参数直设,人机交互体验优良,操作简单易懂。

裹包升级
改良裹包机构,贴合更好,包装佳且省纸。

安全保障
内置异常自动报警机制,可及时响应设备故障,维护流程简便,兼顾使用安全与运维效率。

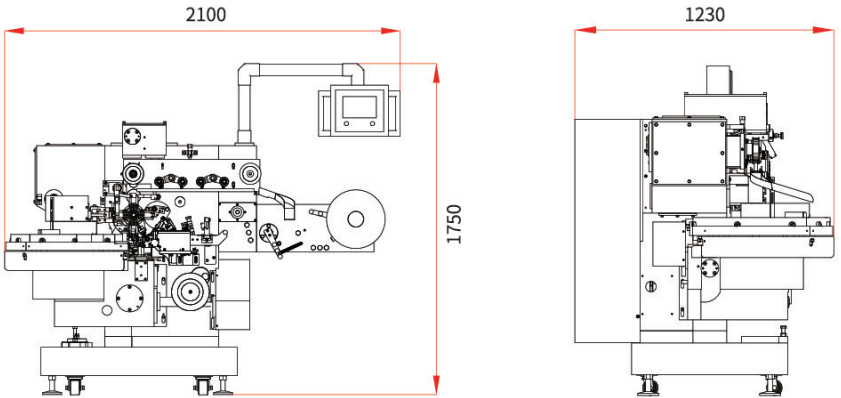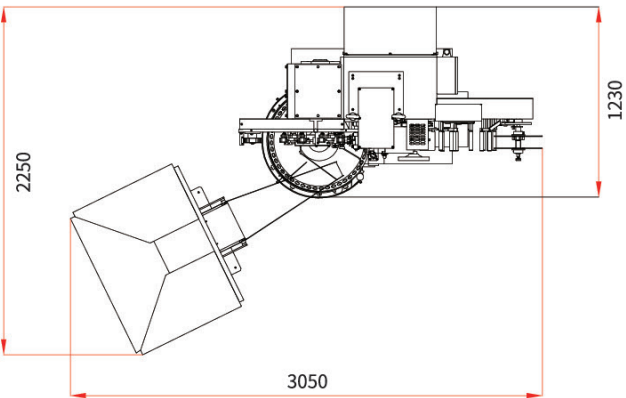|	
Specialized Fit	Made for large, hollow sphere & egg-shaped chocolate candies (e.g., fun eggs) for smooth sorting & packaging.
High Efficiency and Stability	Equipped with a precision high-speed cam drive mechanism and optimized mechanical structure, effectively boosting production efficiency and ensuring stable operation.
Smart Precision	Equipped with Panasonic servo system, PLC and multi-station sensors, it enables automatic paper correction, no-material no-feed, high-speed label feeding and precise label positioning, precisely controlling all details of the packaging process.
Easy Operation	Comes with a Panasonic touch screen, supporting multi-language display and direct parameter setting for simple operation.
Stylish Pack	Upgraded wrapping mechanism ensures excellent paper fit, superior packaging, and paper savings.
Safe & Reliable	Built-in abnormal automatic alarm mechanism, upgrading safety protection, simplifying maintenance processes, and balancing reliability and usability.
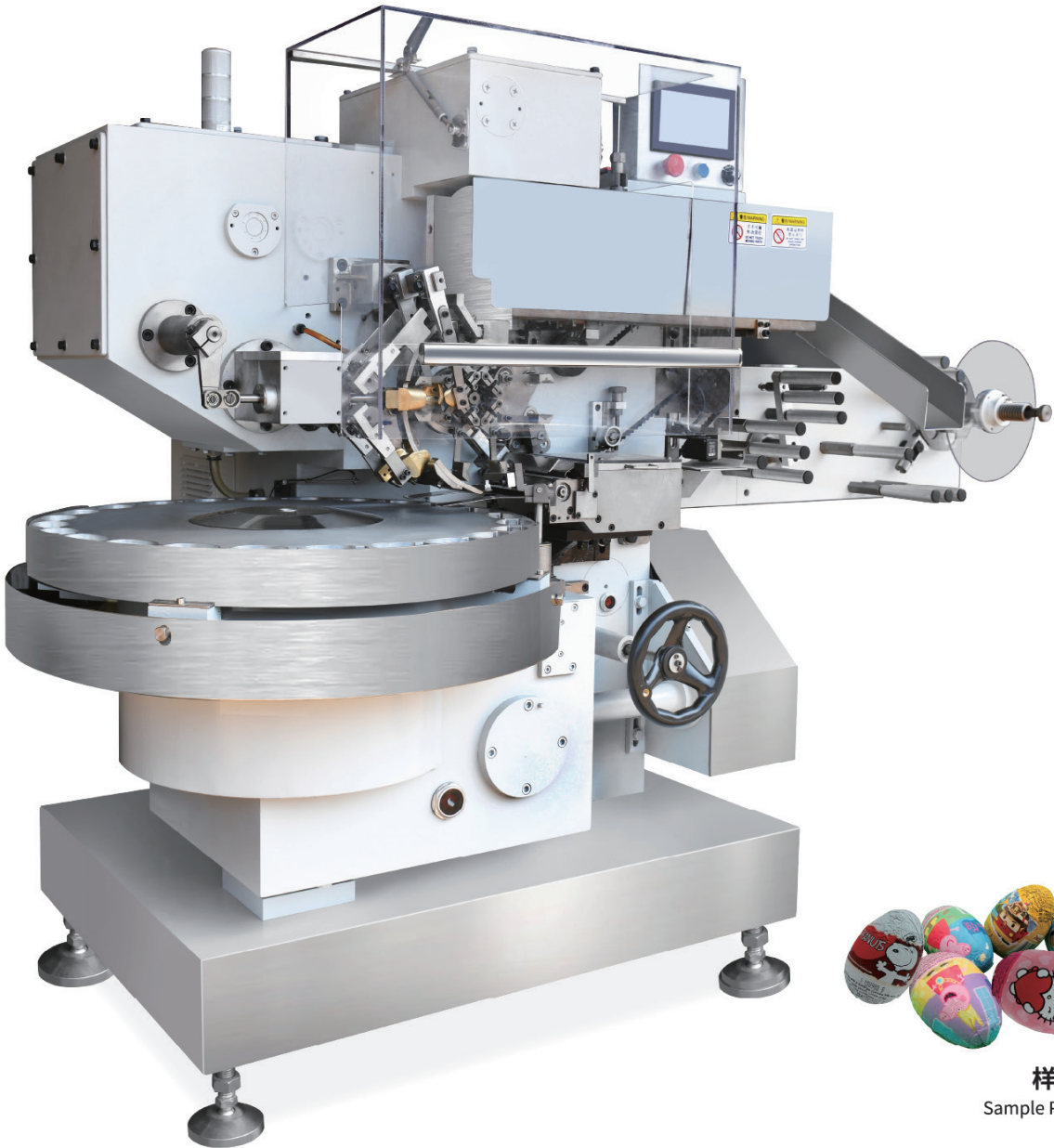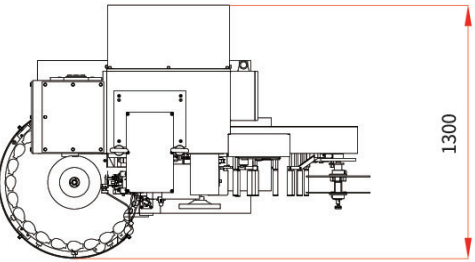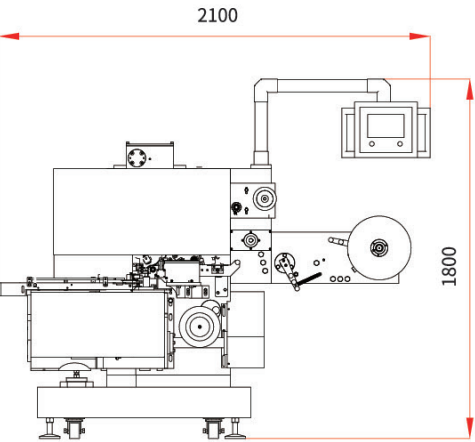
2100

1800

1300

主要技术参数

包装速度	80 - 150 颗粒 / 分钟
产品尺寸	球直径最大 φ55mm, 蛋形长端不超 65mm
包装材料	0.01 - 0.012mm 铝箔纸
功率 / 电压	3Kw/380V/3P
外形尺寸	2100X1300X1800mm (长 x 宽 x 高)
重量	1400kg
气源	0.6MPa

Main Technical Parameters

Packing Speed	80 - 150 pcs/min
Product Size	Max ball dia. ≤ φ55mm, egg long - end ≤ 65mm
Packing Material	0.01 - 0.012mm aluminum foil
Power/Voltage	3Kw/380V/3P
Dimensions	2100X1300X1800mm (LxWxH)
Weight	1400kg
Air Pressure	0.6MPa

样品图
Sample Picture

YB-200
金元宝形巧克力包装机

YB-200
GOLD INGOT CHOCOLATE
PACKAGING MACHINE

配置与性能特点 Configuration and Performance Features

适配精准
专为金元宝形状的巧克力糖果设计的自动理料及包装一体机,是我司的专利发明之一。

高效稳定
采用精密凸轮传动机构与合理化机械设计,有效提升生产速度,保障设备长期稳定运行,兼顾效率与可靠性。

智能精准
配备松下伺服系统、PLC及多工位传感器,实现纸张自动修正、无料停送、高速送标与标签精准定位,精准把控包装全流程细节。

操作便捷
配备松下触摸屏,支持多国语言与参数直设,人机交互体验优良,操作简单易懂。

精美包装
多工位折叠成型,包装紧凑、立体感强、褶皱少、图案居中。

安全可靠
内置异常自动报警机制,可及时响应设备故障,维护流程简便,兼顾使用安全与运维效率。

样品图
Sample Picture

|	
Specialized Fit	Made for auto-sorting & packaging complex shaped products such as gold-ingot chocolates. It is one of the patented inventions of our company.
High Efficiency and Stability	Equipped with a precision high-speed cam drive mechanism and optimized mechanical structure, effectively boosting production efficiency and ensuring stable operation.
Intelligent & Accurate	Equipped with Panasonic servo system, PLC and multi-station sensors, it enables automatic paper correction, no-material no-feed, high-speed label feeding and precise label positioning, precisely controlling all details of the packaging process.
Easy Operation	Comes with a Panasonic touch screen, supporting multi-language display and direct parameter setting for simple operation.
Stylish Pack	Multi-station folding and forming, featuring compact packaging, strong 3D effect, minimal creases and centered patterns.
Safety & Reliable	Built-in abnormal automatic alarm mechanism, upgrading safety protection, simplifying maintenance processes, and balancing reliability and usability.

主要技术参数

包装速度	180 - 200 颗粒 / 分钟
产品尺寸	(26 - 50)×(15 - 30)×(12 - 25) mm(长 × 宽 × 厚)
包装材料	0.01 - 0.012mm 铝箔纸
功率 / 电压	5Kw/380V/3P
外形尺寸	3350×1900×1500mm(含振动理料器)
重量	1600kg
气源	0.6MPa

Main Technical Parameters

Packing Speed	180 - 200 grains/min
Product Size	(26 - 50)×(15 - 30)×(12 - 25) mm (L×W×H)
Packing Material	0.01 - 0.012mm aluminum foil
Power/Voltage	5Kw/380V/3 - Phase
Dimensions	3350×1900×1500mm (with vibrating feeder)
Weight	1600kg
Air Pressure	0.6MPa

SC - 2019
酒瓶形巧克力包装机

配置与性能特点　Configuration and Performance Features

适配精准

酒瓶、圆柱、圆锥等异形巧克力及糖果,实现全自动理料包装。

高效稳定

采用精密凸轮传动机构与合理化机械设计,有效提升生产速度,保障设备长期稳定运行,兼顾效率与可靠性。

智能精准

配备松下伺服系统、PLC 及多工位传感器,实现纸张自动修正、无料停送、高速送标与标签精准定位,精准把控包装全流程细节。
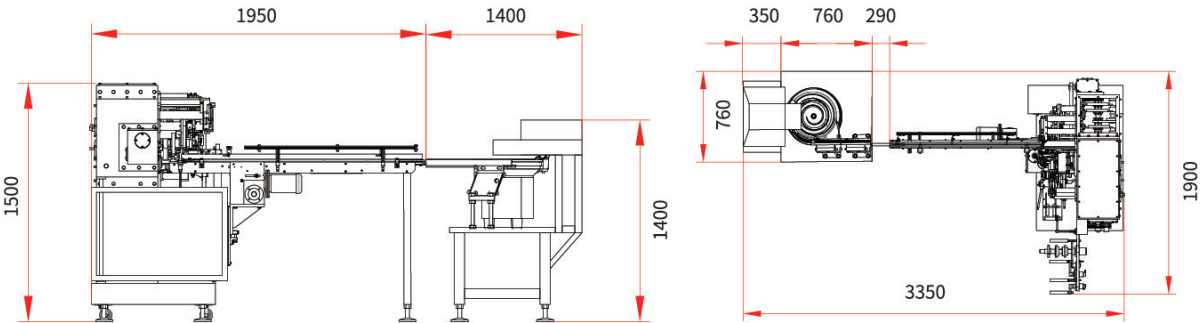
操作便捷

配备松下触摸屏,支持多国语言与参数直设,人机交互体验优良,操作简单易懂。

裹包升级

改良裹包机构,贴合更好,包装佳且省纸。
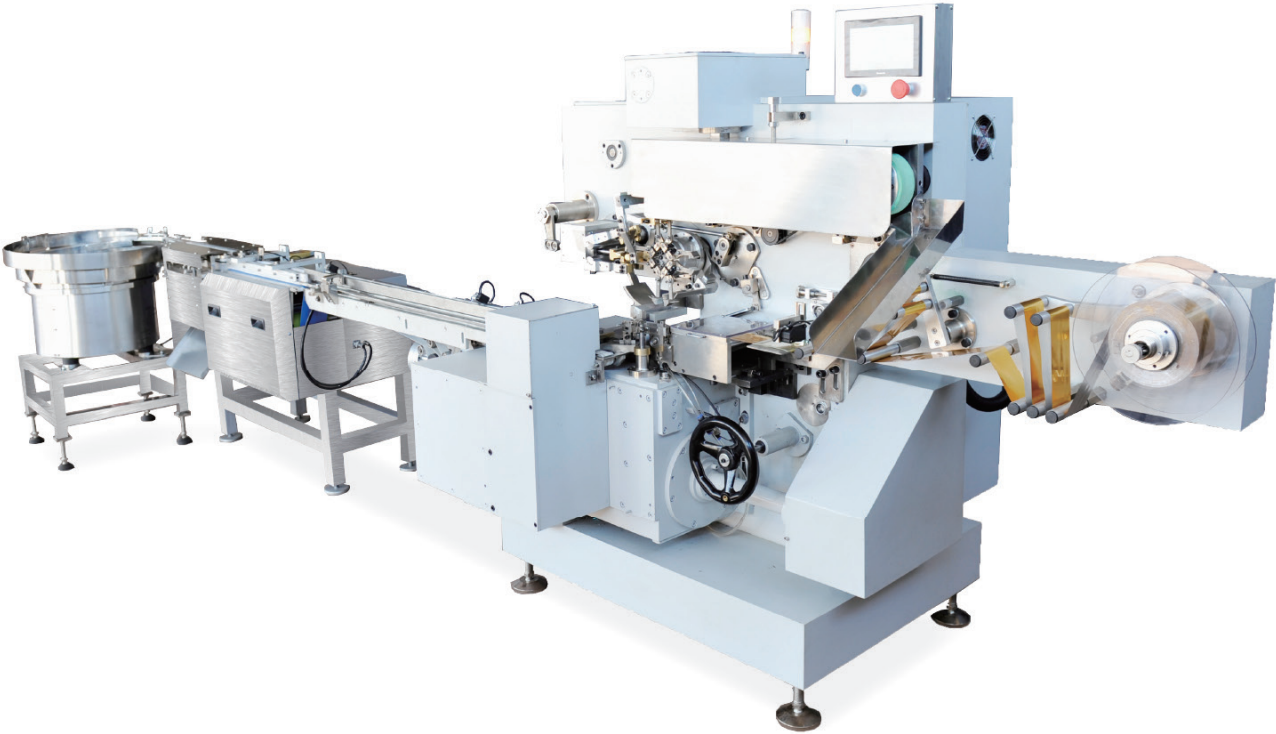
安全保障

内置异常自动报警机制,可及时响应设备故障,维护流程简便,兼顾使用安全与运维效率。

样品图
Sample Picture

Versatile Adaptability	Suitable for wine bottle-shaped, cylindrical, conical and other special-shaped chocolates and candies, achieving fully automatic feeding and packaging.
High Efficiency and Stability	Equipped with precision high-speed cam drive mechanism and optimized mechanical structure, effectively improving production efficiency and ensuring stable operation.
Intelligent & Accurate	Equipped with Panasonic servo system, PLC and multi-station sensors, it enables automatic paper correction, no-material no-feed, high-speed label feeding and precise label positioning, precisely controlling all details of the packaging process.
Easy Operation	Equipped with Panasonic touch screen, supporting multi-language and direct parameter setting; modular formula function enables quick switching of packaging parameters for multiple products, ensuring convenient and efficient operation.
Stylish Pack	Upgraded wrapping mechanism ensures excellent paper fit, superior packaging, and paper savings.
Safety	Built-in abnormal automatic alarm mechanism, upgrading safety protection, simplifying maintenance processes, and balancing reliability and usability.

主要技术参数

包装速度	260 - 300 颗 / 分钟
产品尺寸	直径 φ12x15mm ~ φ25x60mm(直径 x 长度)
包装材料	0.01 - 0.012mm 铝箔纸
功率 / 电压	4Kw/380V/3P
外形尺寸	3900X1700X1800mm(长 x 宽 x 高,含理料线)
重量	1500kg
气源	0.6MPa

3900
3000
1800
1700

整料器
900 x 900

1300

Main Technical Parameters

Packing Speed	260 - 300 pcs/min
Product Size	φ12x15mm - φ25x60mm (dia. x length)
Packing Material	0.01 - 0.012mm aluminum foil
Power/Voltage	4Kw/380V/3P
Dimensions	3900X1700X1800mm (LxWxH, incl. material line)
Weight	1500kg
Air Pressure	0.6MPa
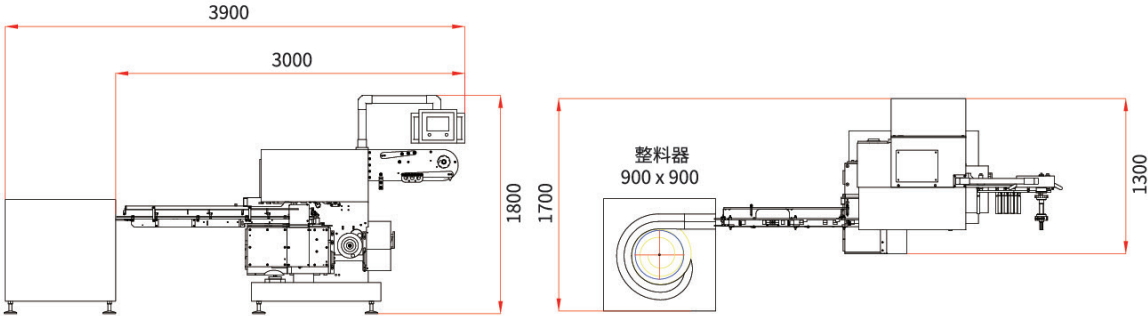
SC - 200B
金币巧克力包装机(液压型)

SC-200B
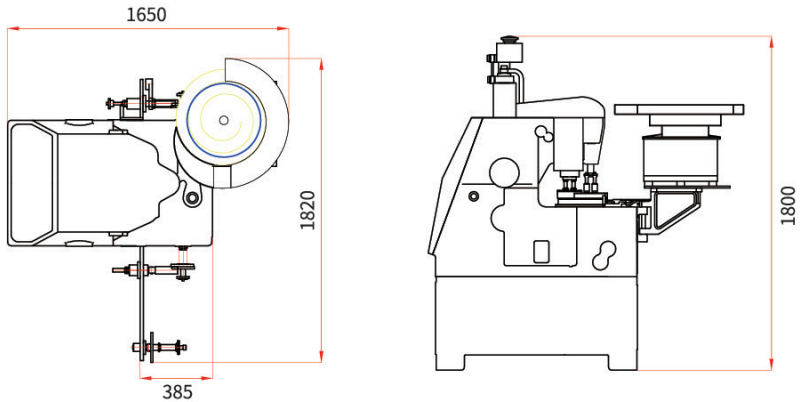GOLD COIN FOIL WRAPPING MACHINE
(HYDRAULIC PRESSURE)

配置与性能特点 Configuration and Performance Features

广泛适用
能处理圆形、方形、爱心形、鱼形等片状巧克力糖果的理料与包装。

液压出色
配备液压冲压系统,压力调节简便,图案清晰立体。

高效稳定
采用精密凸轮传动机构与合理化机械设计,有效提升生产速度,保障设备长期稳定运行,兼顾效率与可靠性。

可选配置
可选配振动理料盘实现自动上料。

智能精准
配备松下伺服系统、PLC 及色标传感器,实现纸张自动修正、无料停送、高速送片与标签精准定位,精准把控包装全流程细节。

操作便利
配备松下触摸屏,支持多国语言与参数直设,人机交互体验优良,操作简单易懂。

产品迭代
经 20 多年升级,自动化程度高、成品率高、效果佳且维护方便。

Versatile Adaptability	Suitable for sorting & packaging various flaky chocolates and candies (round, square, heart, fish and etc.).
Efficient & Reliable	Equipped with a precision high-speed cam drive mechanism and optimized mechanical structure, effectively boosting production efficiency and ensuring stable operation.
Intelligent & Accurate	Equipped with Panasonic servo system, PLC and color sensor, it enables automatic paper correction, no-material no-feed, high-speed label feeding and precise label positioning, precisely controlling all details of the packaging process.
Hydraulic Edge	Fitted with a hydraulic stamping system, it features easy pressure adjustment and delivers clear, three-dimensional patterns.
Easy Operation	Equipped with Panasonic touch screen, supporting multi-language and direct parameter setting; modular formula function enables quick switching of packaging parameters for multiple products, ensuring convenient and efficient operation.
Product Iteration	After over 20 years of upgrades, it boasts high automation, high yield rate, superior packaging effect and convenient maintenance.
Optional Configuration	A vibrating feeding tray is available as an option to realize automatic feeding.

样品图
Sample Picture

主要技术参数

包装速度	单冲 55 - 60 粒 / 分钟,双冲 100 - 120 粒 / 分钟
产品尺寸	双冲 φ20 ~ φ42mm (厚 7mm 内,φ42mm 时厚 5mm 内);单冲 φ42 ~ φ80mm
包装材料	0.04 - 0.05mm 铝箔纸
功率 / 电压	1.8Kw/380V/3P
外形尺寸	1820X1650X1800mm (长 x 宽 x 高)
重量	1600kg
气源	0.6MPa

Main Technical Parameters

Packing Speed	55 - 60 Grains/Min (Single), 100 - 120 Grains/Min (Double)
Product Size	φ20 ~ φ42mm (Double); φ42 ~ φ80mm (Single)
Packing Material	0.04 - 0.05mm aluminum foil
Power/Voltage	1.8Kw/380V/3P
Dimensions	1820X1650X1800mm (L x W x H)
Weight	1600kg
Air Pressure	0.6MPa

1650
1820
385
1800

SC - 2010J
金桔包装机

配置与性能特点 Configuration and Performance Features

精准适配
适用于大尺寸、异形不规则水果的理料与包装。

高效稳定
采用精密凸轮传动机构与合理化机械设计,有效提升生产速度,保障设备长期稳定运行,兼顾效率与可靠性。

智能精准
配备松下伺服系统、PLC 及多工位传感器,实现纸张自动修正、无料停送、高速送标与标签精准定位,精准把控包装全流程细节。

操作便捷
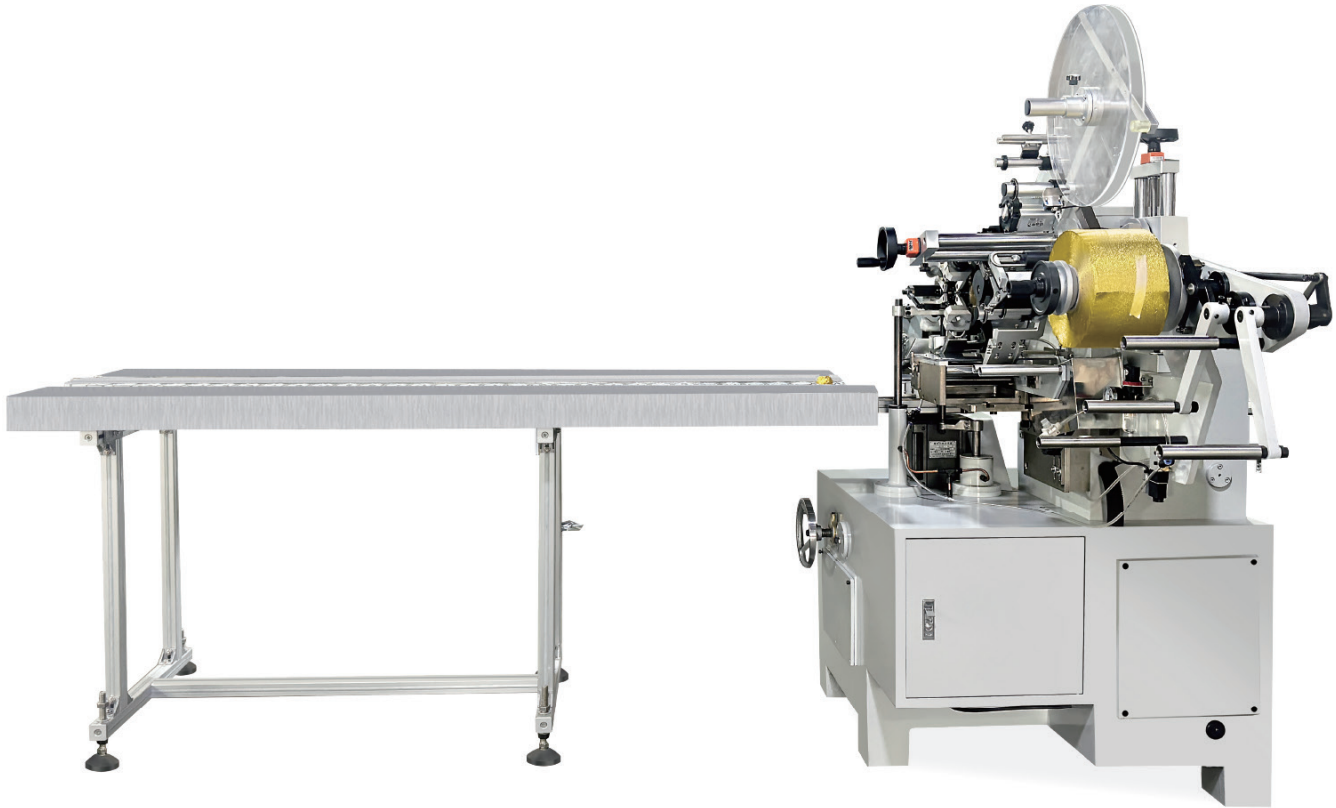配备松下触摸屏,支持多国语言与参数直设,人机交互体验优良,操作简单易懂。

裹包升级
改良裹包机构,贴合更好,包装佳且省纸。

安全保障
内置异常自动报警机制,可及时响应设备故障,维护流程简便,兼顾使用安全与运维效率。

样品图
Sample Picture

Specialized Fit	Made for individual packaging for large, irregular-shaped fruit.
High Efficiency and Stability	Equipped with a precision high-speed cam drive mechanism and optimized mechanical structure, effectively boosting production efficiency and ensuring stable operation.
Intelligent & Accurate	Equipped with Panasonic servo system, PLC and multi-station sensors, it enables automatic paper correction, no-material no-feed, high-speed label feeding and precise label positioning, precisely controlling all details of the packaging process.
Easy Operation	Comes with a Panasonic touch screen, supporting multi-language display and direct parameter setting for simple operation.
Stylish Pack	Upgraded wrapping mechanism ensures excellent paper fit, superior packaging, and paper savings.
Safety & Reliable	Built-in abnormal automatic alarm mechanism, upgrading safety protection, simplifying maintenance processes, and balancing reliability and usability.

主要技术参数

包装速度	80 - 150 颗粒 / 分钟
产品尺寸	球直径最大 φ50mm
包装材料	0.01 - 0.012mm 铝箔纸
功率 / 电压	3Kw/380V/3P
外形尺寸	2900X2070X1800mm (长 x 宽 x 高)
重量	16400kg
气源	0.6MPa

Main Technical Parameters

Packaging Speed	80 - 150 pcs/min
Product Size	Max ball dia. ≤ φ50mm
Packaging Material	0.01 - 0.012mm aluminum foil
Power/Voltage	3Kw/380V/3P
Packaging Machine Size	2900X2070X1800mm (L×W×H)
Weight	1600kg
Air Source	0.6MPa

2070

1800

2900
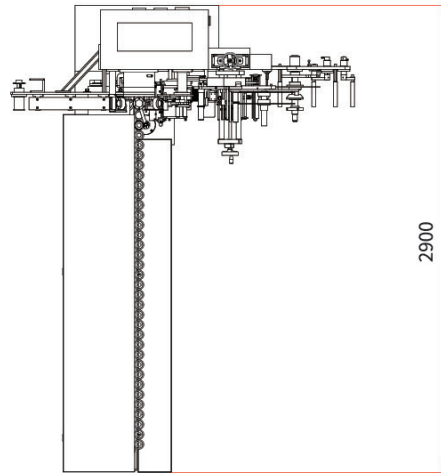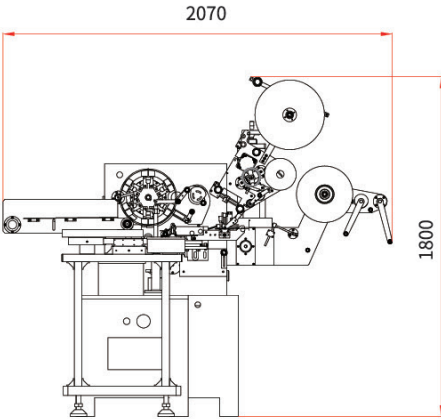
SC-2012J
固体酒精铝箔底托包装机

配置与性能特点 Configuration and Performance Features

精准适配
适用于方、圆等形状固体酒精自动理料与铝箔五面底托包装。

高效稳定
采用精密凸轮传动机构与合理化机械设计，有效提升生产速度，保障设备长期稳定运行，兼顾效率与可靠性。

操作便捷
配备松下触摸屏，支持多国语言与参数直设，人机交互体验优良，操作简单易懂。

功能拓展
可配自动理料输送线，实现自动理料。

Specialized Fit — Suitable for automatic feeding and five-sided aluminum foil tray packaging of solid alcohol in square, round and other shapes.

High Efficiency and Stability — Equipped with a precision high-speed cam drive mechanism and optimized mechanical structure, effectively boosting production efficiency and ensuring stable operation.

Easy Operation — Comes with a Panasonic touch screen, supporting multi-language display and direct parameter setting for simple operation.

Function Expansion — An automatic feeding conveyor line is available as an option to realize automatic feeding.
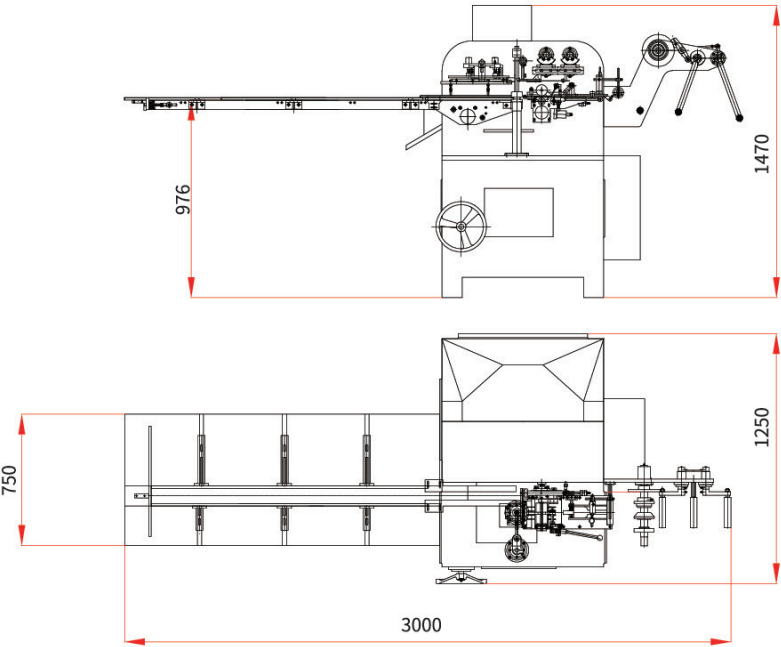
主要技术参数

包装速度	130 - 160 粒 / 分钟
产品尺寸	方形≤50x50x50mm ; 圆形≤Φ65x30mm
包装材料	铝箔纸
功率 / 电压	1.5Kw/380V/3P (主机)
外形尺寸	3000X1250X1470mm
重量	1300kg
气源	0.6MPa

Main Technical Parameters

Packing Speed	130 - 160 particles/minute
Product Size	Square ≤50x50x50mm ; Round ≤Φ65x30mm
Packing Material	Aluminum foil
Power/Voltage	1.5Kw/380V/3P (main unit)
Dimensions	3000X1250X1470mm
Weight	1300kg
Air Pressure	0.6MPa

样品图
Sample Picture